

# VISCOBYK-4015

Medium-volatile to highly volatile viscosity depressant for PVC plastisols. The additive is particularly recommended for unfilled and low filled systems.

## Product Data

### Composition

Medium-volatile to highly volatile, aliphatic hydrocarbons with air release component

### Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 0.76 g/ml  
Refractive index (20 °C): 1.43  
Solidification point: <-20 °C  
Flash point: 75 °C

### Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit [www.byk.com](http://www.byk.com) for further information.

## Applications

### PVC Plastisols

#### Special Features and Benefits

The additive reduces the viscosity in PVC plastisols and is used in particular for unfilled and low filled systems.

#### Recommended Levels

1-7.5 % additive (as supplied) based on the PVC resin, in exceptional cases up to 10 %.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

#### Incorporation and Processing Instructions

The additive is added during the plastisol manufacturing process or shortly prior to processing.

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Data Sheet  
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Additive Guide



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